

Miramid® SEP15C

15% стекловолокно

Polyamide 66

BASF Leuna GmbH

Описание материалов:

Miramid® SEP15C is a Polyamide 66 (Nylon 66) material filled with 15% glass fiber. It is available in Europe for injection molding. Important attributes of Miramid® SEP15C are:

Chemical Resistant

Crystalline

Good Stiffness

Impact Modified

Impact Resistant

Typical applications include:

Automotive

Engineering/Industrial Parts

Sporting Goods

Главная Информация						
Наполнитель/армировани	е	Стекловолокно, 15% наполнитель г	по весу			
Добавка		Модификатор удара				
Характеристики		Кристаллический				
		Топливная устойчивость				
		Хороший поток				
		Хорошая ударопрочность				
		Хорошая жесткость				
		Устойчивость к смазке				
		Высокая жесткость				
		Модификация удара				
		Маслостойкий				
		Устойчивость к растворителям				
1спользуется		Инженерные детали				
		Спортивные товары				
Формы		Гранулы				
Метод обработки		Литье под давлением				
Физический	Сухой	Состояние	Единица измерения	Метод испытания		
Плотность	1200		kg/m³	ISO 1183 ¹		
Плавкий объем-расход						
(MVR) (275°C/5.0 kg)	16.0		cm ³ /10min	ISO 1133		
Поглощение воды				ISO 62 ²		



Saturation	5.8		%	
Equilibrium	1.6		%	
Механические	Сухой	Состояние	Единица измерения	Метод испытания
Модуль растяжения	5000	3500	MPa	ISO 527-2 ³
Tensile Stress (Break)	110	80.0	MPa	ISO 527-2 ⁴
Растяжимое напряжение				5
(Break)	4.0	10	%	ISO 527-2 ⁵
Флекторный модуль	4000	2500	MPa	ISO 178
Флекторный стресс ⁶	175	115	MPa	ISO 178
Воздействие	Сухой	Состояние	Единица измерения	Метод испытания
Ударная прочность				ISO 179/1eA ⁷
-30°C	10.0		kJ/m²	
23°C	15.0	20.0	kJ/m²	
Ударная сила Шарпи				ISO 179/1eU ⁸
-30°C	80.0		kJ/m²	
23°C	80.0	85.0	kJ/m²	
Тепловой	Сухой	Состояние	Единица измерения	Метод испытания
Температура плавления (DSC)	260		°C	ISO 3146
Инъекция	Сухой	Единица измерения		
Температура обработки				
(расплава)	280 to 300		°C	
Температура формы	80.0 to 100		°C	
NOTE				
	Tested in accordance with			
1.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
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Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.

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